



## PRODUCT DATA SHEET

Date: 05/10/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

**PrimeScan® \*\* B-122™F \*\* 40# liner**

**Item#:** 0045682

### ----- TRIMLESS PROGRAMS -----

#### Recommended Print Type(s) to Test

Domino (UV Inkjet)  
Durst US (UV inkjet)  
EFI™ Jetrion® (UV Inkjet)  
Impact Films  
Screen Americas (UV Inkjet)  
Thermal Transfer Films  
Flexo

Dist. Ctr	Length	Min. Width	Core
Troy, Ohio	2.5 K	3"	3"
Troy, Ohio	5 K	3"	3"
Troy, Ohio	10 K	4"	3"

Facestock: **PrimeScan®**

This product is a polyolefin-based, clay-coated film designed to be compatible with most common impact, and many non-impact, print methods. It is waterproof, tear resistant, grease resistant, and resists temperature fluctuations. It will die cut and fold easily and is compatible with hot foil stamping and embossing. Similar to paper, PrimeScan is a film with memory. To minimize pickers curl in hand-applied applications, remove the liner from the facestock when possible (rather than the face from liner). Outdoor durability is up to 18 months, depending on climate and exposure conditions.

Basis Weight:

#### Typical Value

38 #/3300 ft<sup>2</sup>

Caliper:

3.0 mils

Tensile MD/CD:

5800 / 5510 PSI

Elongation @ Break MD/TD:

130 / 110%

Opacity:

90%

Adhesive: **B-122™F**

A clear all temperature acrylic adhesive featuring excellent adhesion to a variety of surfaces with film facestocks. It covers a broad temperature range and has excellent converting characteristics on press. The high initial tack of B-122F to low surface energy polyolefins makes it an ideal for blow on applications

#### Typical Value

Coat Weight:

13 #/3300 ft<sup>2</sup>

Coat Weight:

19.24 grams/m<sup>2</sup>

Caliper:

.6 mils

Adhesion to Stainless Steel, oz. (90° Peel): 24

Loop Tack, oz.:	47
Service Temperature:	-65 to 200 °F
Minimum Application Temperature:	-10 °F
Shear (1000g):	75 minutes

---

Release Liner: <b>40# liner</b>	A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.
---------------------------------	---

	<b>Typical Value</b>
Basis Weight:	41 #/3000 ft <sup>2</sup>
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

**Total Product Caliper:** 6.1 mils  
**Product Basis Weight Per MMSI:** 202.32 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

All trademarks are the property of their respective owners.

All information, recommendations for use, product designations, and descriptive materials about Spinnaker Pressure Sensitive Products, LLC products are believed to be reliable, but the furnishing of such information, recommendations for use, product designations, and descriptive material is for informational purposes only and does not constitute a warranty of any kind by Spinnaker Pressure Sensitive Products, LLC. Because of the variety of possible applications for Spinnaker's products and the continuing development of new applications, all Spinnaker Pressure Sensitive Products, LLC products are sold with the understanding that each purchaser will independently determine the suitability of any product for the purchaser's intended application, converting, and print processes. Spinnaker Pressure Sensitive Products, LLC will review, and may modify the information contained in this document from time to time and customers should ensure they have the most recent information.

Last Revision: 05/22/2023